

Date: Friday, 5/25/2007 8:16:52 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEBBING
 Job Number : 32586
 Estimate Number : 10755
 P.O. Number : *N/A* Part Number : D3320041
 This Issue : 5/25/2007 S.O. No. : *N/A* Drawing Number : D3320 REV *AB*
 Prsht Rev. : NC Project Number : N/A
 First Issue : *N/A* Type : PURCHASED PARTS Drawing Revision : *AB preliminary*
 Previous Run : 31662 Material : *N/A*
 Written By : Due Date : 5/31/2007 Qty: *2* 10 Um: Each
 Checked & Approved By : *07.05.08*
 Comment : Est: A 05.02.09 New Issue KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *3849**CD07/05/28*

Fabricate D3320-041 as per Dwg D3320

Possible Supplier: Aerotex or Tulmar

Material release note is required

*(10)*POSITIVE
RECALL*(PTO)*

2.0 D3320041P Webbing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Webbing

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

07/06/18 (10)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

07.06.19 (10)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

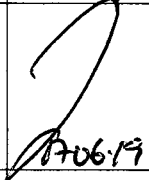

Identify and Stock

Location: _____

07/06/19 (10)

POSITIVE RECALL

EFFECTIVE *07.06.19* AUTH *u*RELEASED *u*DATE *07.06.19*POSITIVE
RECALL

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
07-06-19	1.0	Positive Recall due to A Preliminary drawing @ Rev. B, for revised tolerances. do not pass/complete step 5.0 until engineering approval.				 07-06-19	 07-06-19	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/06/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 5/25/2007 8:16:52 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEBBING

Job Number: 32586

Part Number: D3320041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



10

Comment: FINAL INSPECTION/W/O RELEASE

207/06/20

Job Completion



207/06/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

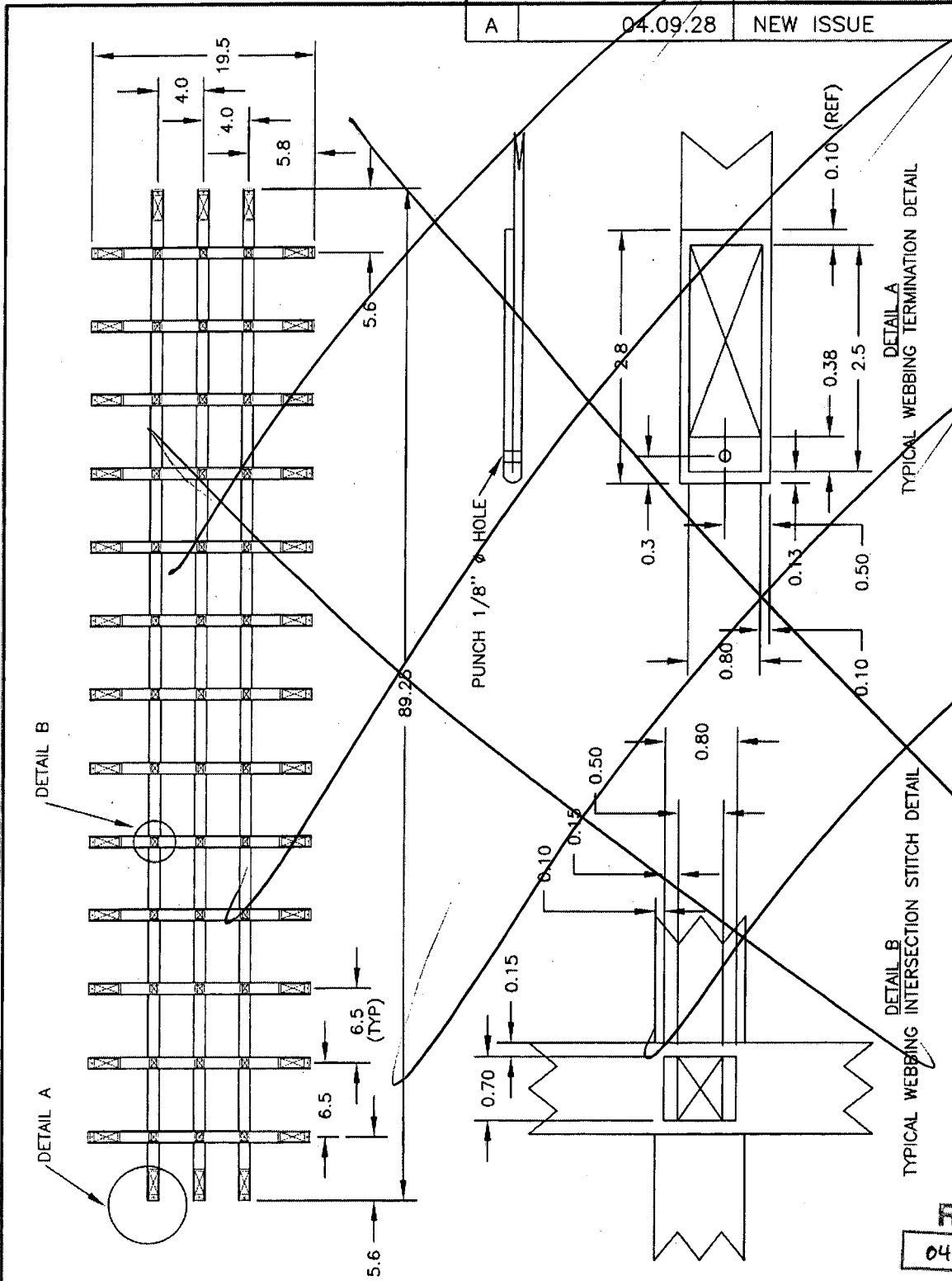
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN At	DRAWN BY At	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED At	APPROVED At	DRAWING NO. D3320	REV. A SHEET 1 OF 2
DATE 04.09.28	TITLE WEBBING	SCALE NTS	
A	04.09.28	NEW ISSUE	



- D3320-041 WEBBING
- 1) WEBBING MATERIAL: NYLON, MIL-W-4088, TYPE II, CLASS 1A
 - 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS2, SUB-CLASS A
 - 3) STITCH PATTERNS TO CONFORM TO DETAILS A AND B. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
 - 4) ALL STITCHING TO BE MACHINE STITCHED.
 - 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 6) ALL DIMENSIONS ARE IN INCHES

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32586

RELEASED

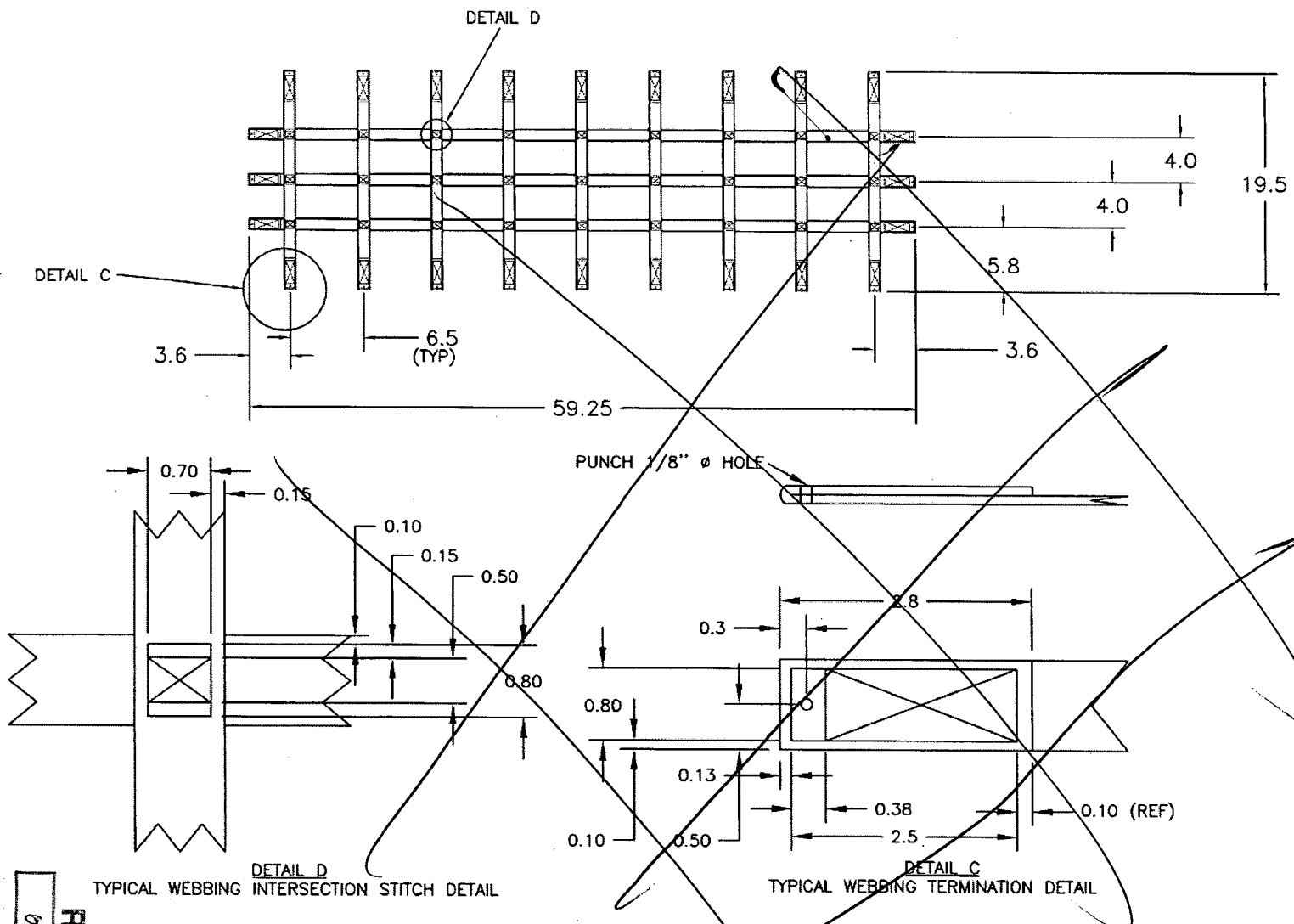
04.12.16

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DESIGN	AW	DRAWN BY	AW	DART AEROSPACE LTD	
CHECKED	AW	APPROVED	AW	HAMMERSBURY, ONTARIO, CANADA	
DATE	04.09.28	DRAWING NO.	D3320	REV. A	
TITLE	WEBBING	SHEET 2 OF 2			
		SCALE	NTS		



TYPICAL WEBBING INTERSECTION STITCH DETAIL

TYPICAL WEBBING TERMINATION DETAIL

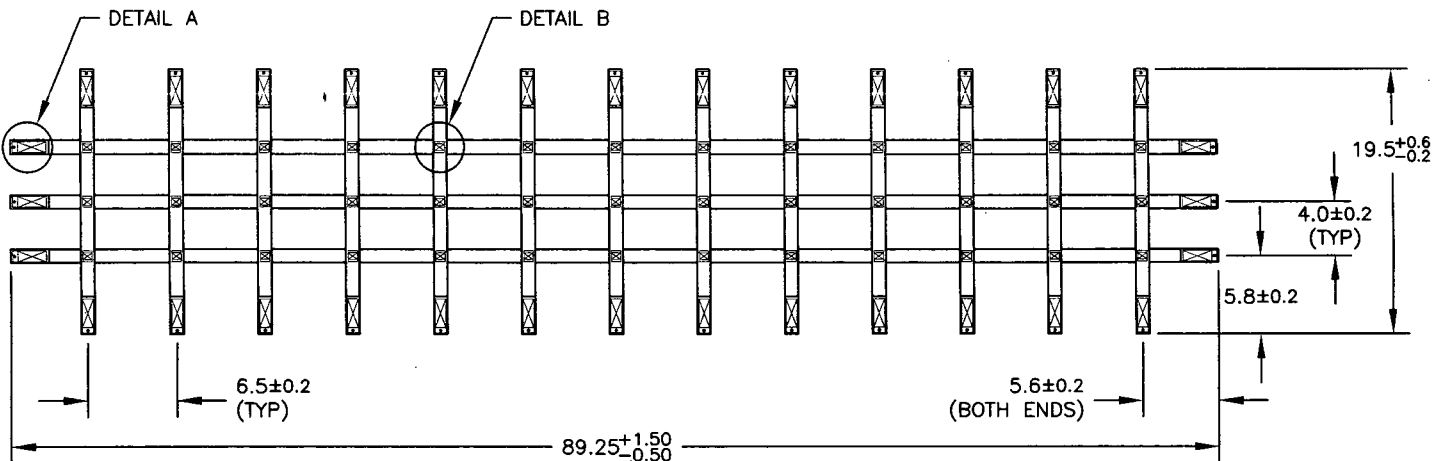
D3320-043 WEBBING

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A
 - 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS2, SUB-CLASS A
- STITCH PATTERNS TO CONFORM TO DETAILS C AND D. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
ALL STITCHING TO BE MACHINE STITCHED.
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

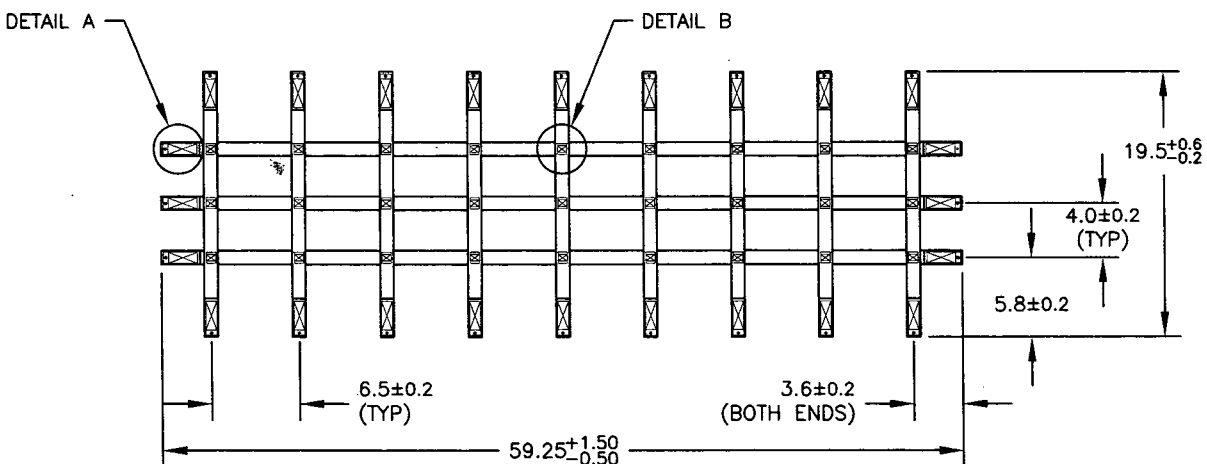
UNCONTROLLED COPY
ENGINEERING
RETURN TO
STOCKROOM
WORK ORDER
38586
RELEASED
64.12.16

PRELIMINARY ISSUE

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED	LE	APPROVED	PH	DRAWING NO.	REV. B
DATE	07.05.29			D3320	SHEET 1 OF 2
				TITLE	SCALE
				WEBBING	1:13
A	04.09.28			NEW ISSUE	
B	07.05.29			REVISED TOLERANCE AND REFORMAT	



D3320-041 WEBBING



D3320-043 WEBBING

NOTES:

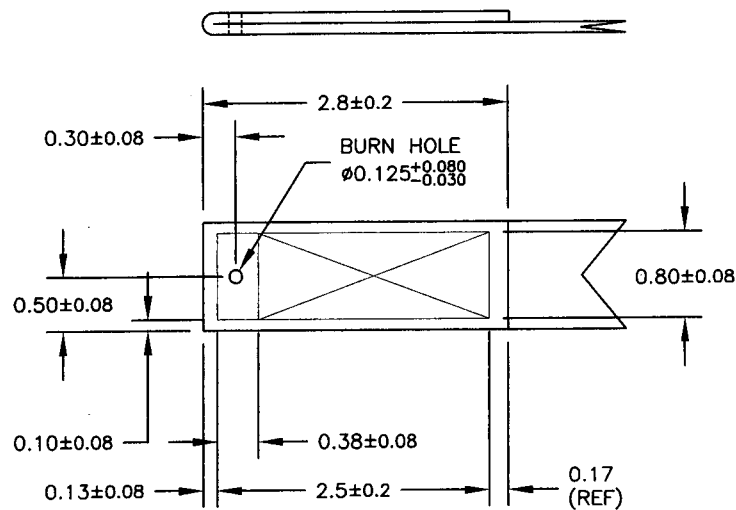
- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A, COLOR RED.
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED.
- 3) STITCH PATTERNS TO CONFORM TO DETAILS A AND B.
- 4) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH.
- 5) HOT CUT WEBBING ENDS TO PREVENT FRAYING.
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 7) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.

REFERENCE ONLY

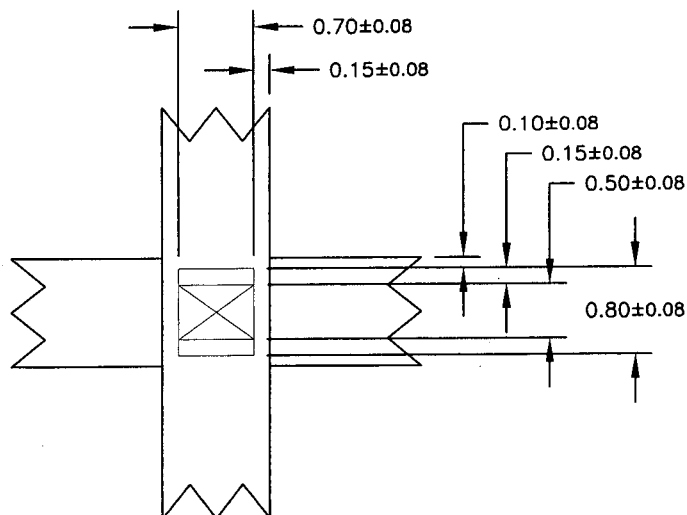
PRELIMINARY ISSUE

DESIGN PH	DRAWN BY B	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED	DRAWING NO. D3320	REV. B SHEET 2 OF 2
DATE 07.05.29		TITLE WEBBING	SCALE NTS

REFERENCE ONLY



DETAIL A
TYPICAL WEBBING TERMINATION DETAIL



DETAIL B
TYPICAL WEBBING INTERSECTION STITCH DETAIL

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PACKING SLIP

TULMAR

COPY

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: Info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Packing Slip No.

26194

Ship Date

18-Jun-07

Ship To:

Dart Aerospace
1270 Aberdeen Street
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
19793	29-May-07	CDART100	Barney Bangs	R92-26194
Customer PO Number	Ship Via	PPD/COL		
PO00003849	Pick-Up			
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				

8426-001
Webbing Ass'y, Red/89.25" long x 19.5" Wide
Drawing No: D3320-041
Rev. B PRELIM
Comments:

Lot No: BATCH0000000003 **Qty:** 10

[Handwritten Signature]

RELEASE NOTE

TULMAR

COPY

Release Note No.

R92-26194

Ship Date

18-Jun-07

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.

19793

Order Date

29-May-07

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

PO00003849

Ship Via

Pick-Up

Packing Slip No.

26194

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

8426-001

10

EA

10

Webbing Ass'y, Red/89.25" long x 19.5" Wide

Drawing No: D3320-041

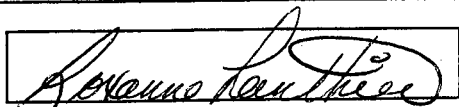
Rev: B PRELIM

Comments:

Lot No: BATCH0000000003 Qty: 10

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected tested and conform to all specifications and requirements detailed in the contract or purchase order Objective evidence to support this release note is on file and can be made available upon request



Authorized Inspector

06/18/2007

Date